



LHERS
Mécanique
de Précision

TO INFINITY AND BEYOND

MECHANICAL MACHINING

METALS

FROM PROTOTYPE TO SERIES

THE COMPANY



Founded in 1964, LHERS is a **company specialized in the manufacturing of high-precise mechanical parts.**

Based in Toulouse, in the south of France (Europe), LHERS is a fast-growing company, generating **30% of its sales from exports.**

An economic player in its region, recognized for its dynamism and reliability, LHERS boasts **high-performance production resources and machinery, guaranteeing the highest quality** required to meet our aeronautical and aerospace customers needs.

As a manufacturer of **high-precision mechanical parts and sub-assemblies**, LHERS works with all types of materials: aluminum, steel, stainless steel, titanium, inconel, bronze, copper, plastic, composite, etc. The company is able to manufacture all kind of parts according to your requirements: material, shape, quantity.

6.5 M€

TURNOVER 2025

62

STRONG-TEAM

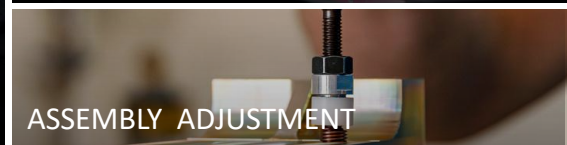
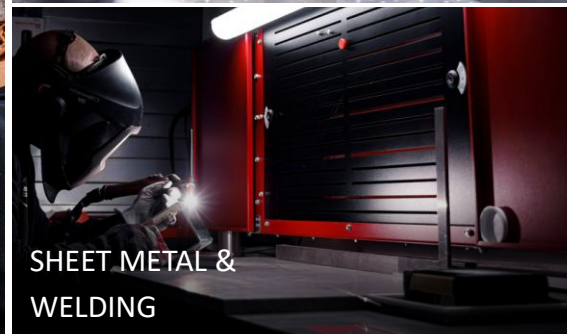
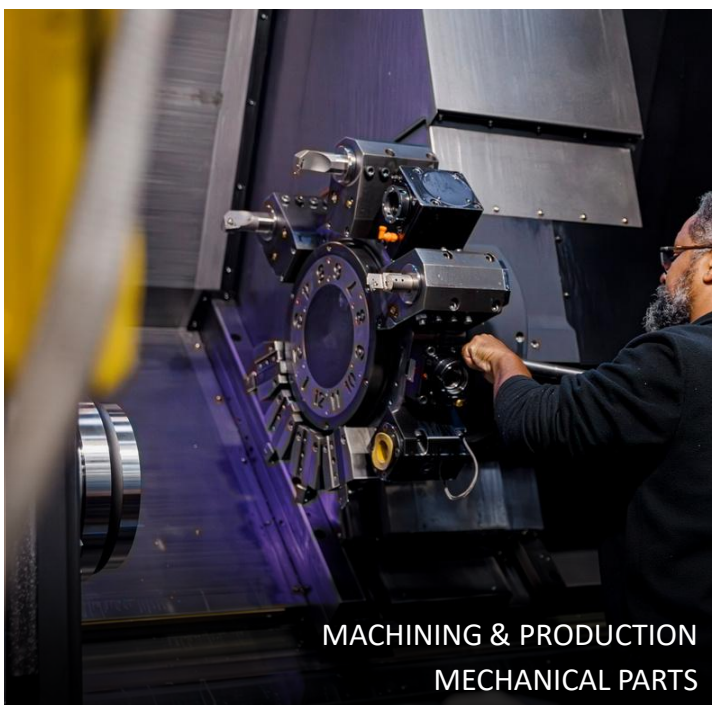
30%

EXPORT IN 2024

3000 m²

AIR-CONDITIONED
WORKSHOP

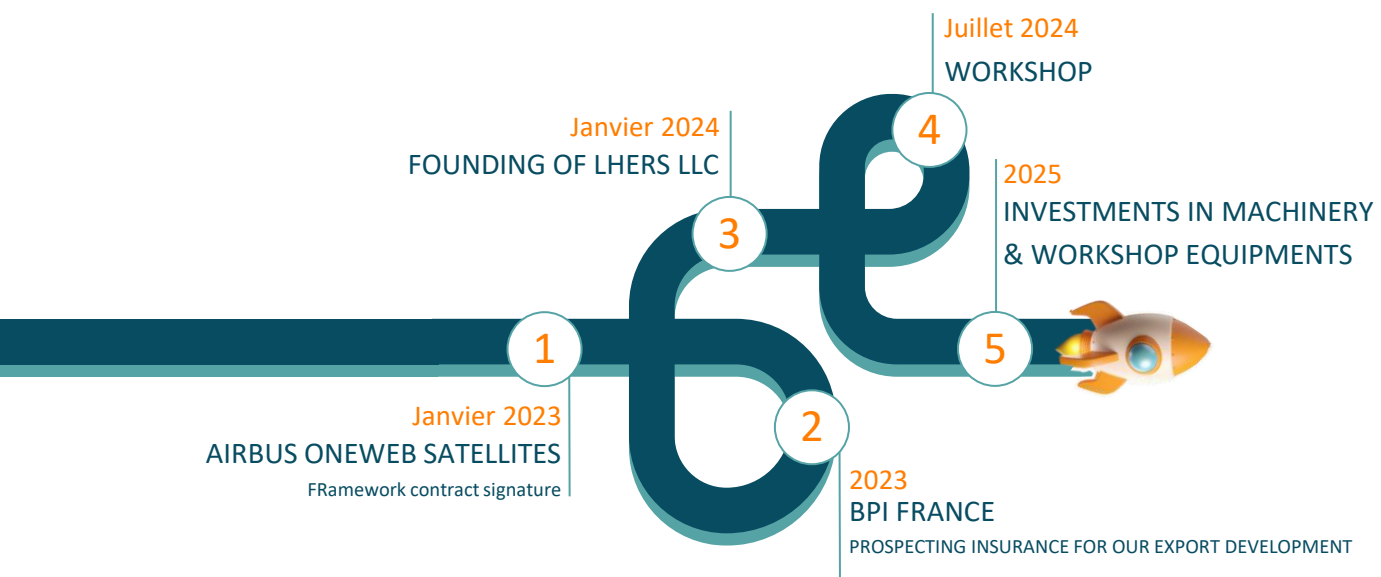
OUR SERVICES



INTERNATIONAL DEPLOYMENT



On the international front, LHERS is expanding its horizons with the opening of a facility in the United States under the name **LHERS LLC Manufacturing**. This ambitious project is designed to meet the requirements of our international customers. A roll-out strategy is planned for 2025, enabling us to launch production this year.

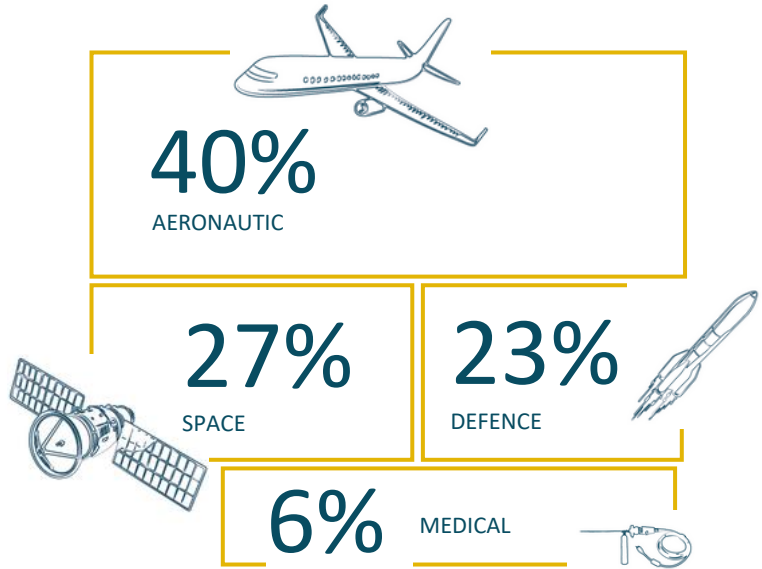


500 m²
workshop

TURNOVER BREAKDOWN

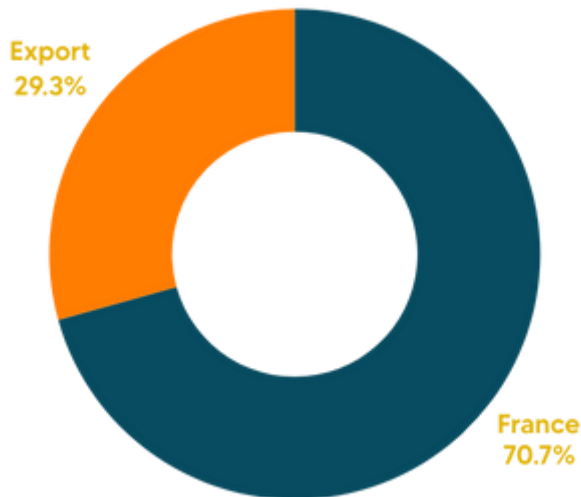


2024
5.5 M€



ACTIVITY

EXPORT



Tooling / Prototypes

25%

Series

75%

Our main clients

LIEBHERR

SAFRAN

AIRBUS
U.S. SPACE & DEFENSE

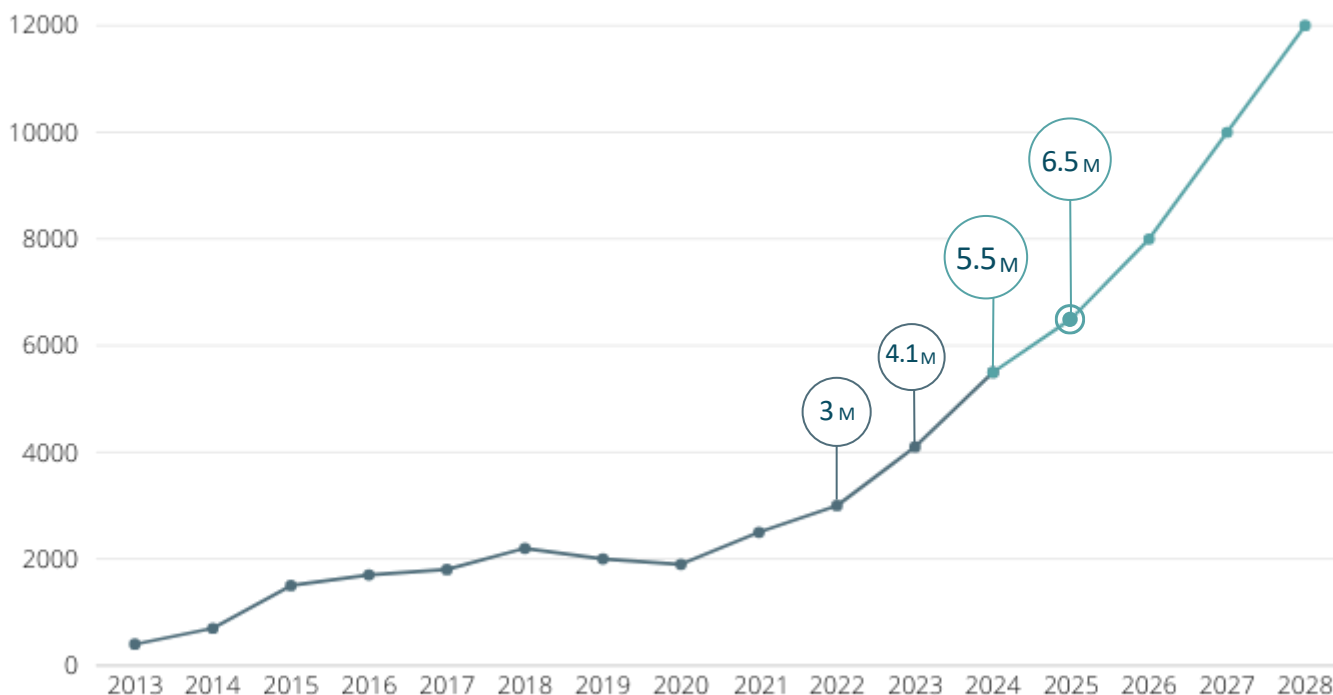
VIMS

THALES

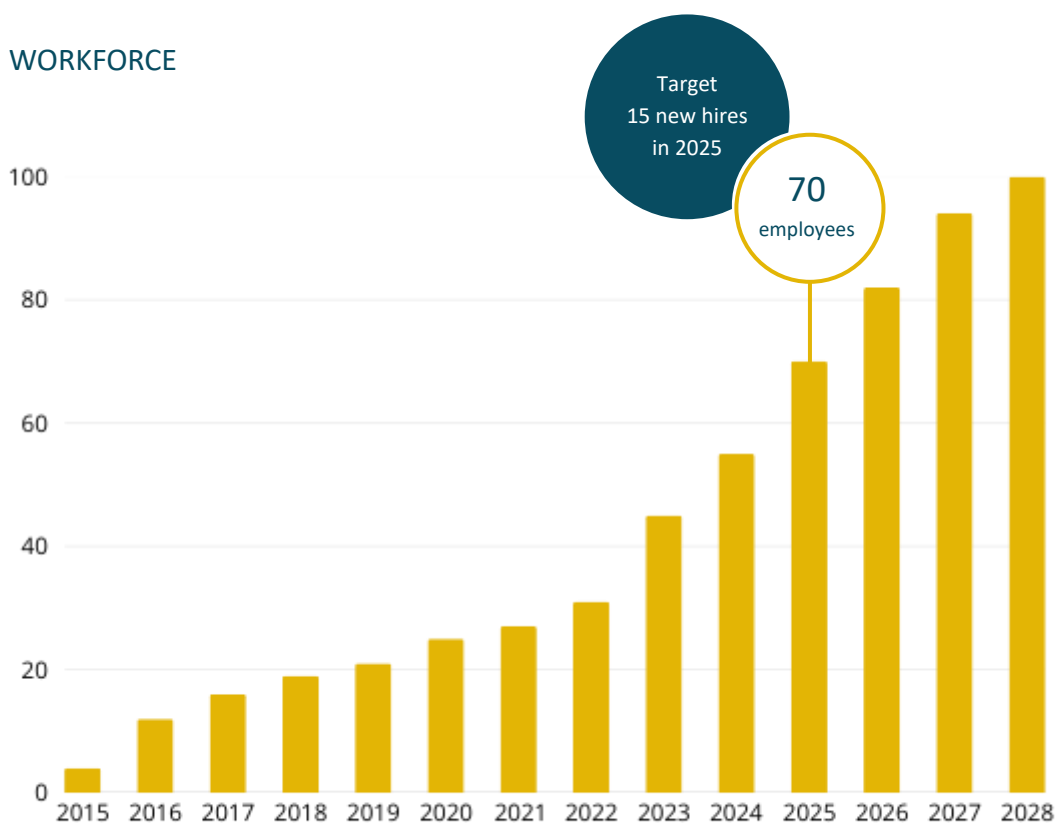
LHERS EVOLUTION



TURNOVER (K€)



WORKFORCE



SHEET METAL & WELDING



New at LHERS since 2022, our boiler-making and welding department in our Aucamville workshop enables us to offer you a complete service.

3 000 m²

Air-conditioned workshop
Total surface area in 2024.

400 m²

Sheet metal and Welding
Total surface area in 2024.

4 people

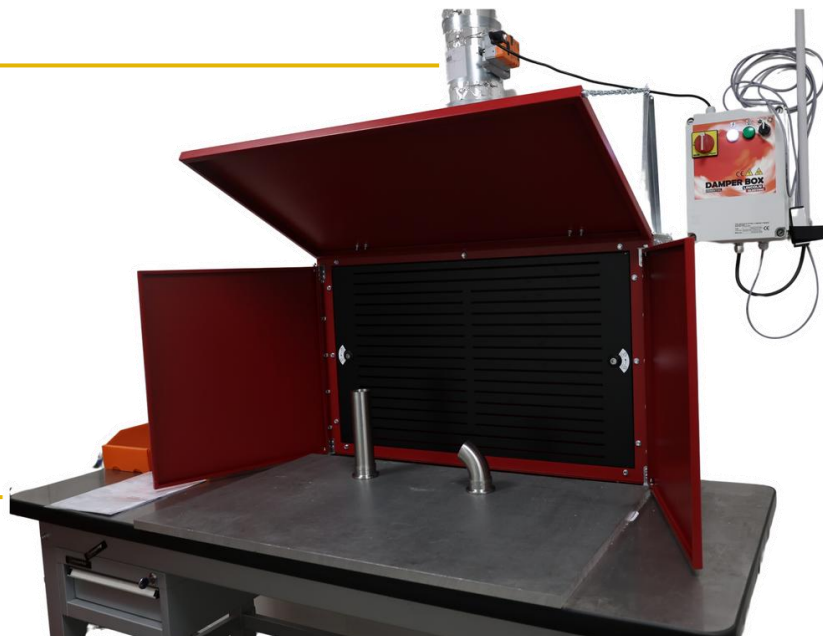
Sheet metal and Welding
Total surface area in 2025.

Capable of producing complex welded parts (light alloy, hard metals, stainless steel, inconel) or precision welded structures with machining rework, our activity is supervised by experienced management with over 30 year's experience. Our experienced team is able to respond to complex boiler-making welding issues :

- Full service
 - TIG welding
 - Bending
 - Stamping
 - Sheet metal
 - Remachining
 - Tridim control
- Complete control
 - penetrant testing, heat treatment, surface treatment, co-engineering)



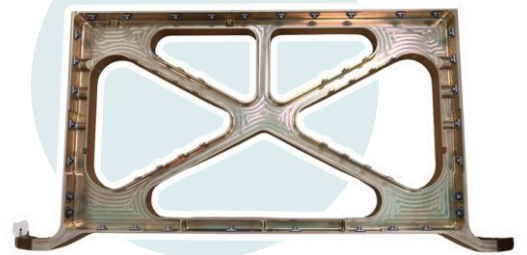
- 2 welding booths
- 1 sheet metal and welding booth
 - Cutting - Sheet metal
 - Welding (TIG, MIG, MAG.)
 - Calibration



OUR REALISATIONS



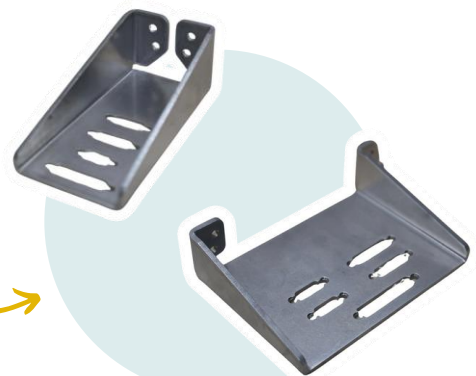
Machined part + double treatment



800 x 600 x 80 mm
Structure part aluminium assembling with
nutplates and rivets



LEAP program / left profile



Sheet metal



Rotating guide with 2 press-
fitted sliding rings



MILLING

- GROB G350T & PSS-T300 Palletizer – 5-axis 600x855x750 mm / \varnothing 620
- Huron K2x8 – 5-axis 650x700x450 mm
- Doosan DVF 5000 – 5-axis 620x440x400 mm
- Haas VF 4 with Horizontal Rotary Table – 4-axis 1270x635x508mm
- DMG Mori Seiki MV40 & Palletizer – 3-axis 1000x500x450mm
- Haas VF 4SS – 3-axis (x3) 1270x635x508mm

TURNING

- DMG Mori Seiki NLX 2500SY – 7-axis & Bar Feeder L705 \varnothing 366
- DMG Mori Seiki NLX 3000 – 4-axis L800 \varnothing 430
- DMG Mori Seiki NLX 2500Y/700 – 4-axis L705 \varnothing 366
- DMG Mori Seiki NZX 2000 – Twin-Spindle, Twin-Turret – 4-axis L810 \varnothing 320
- DMG Mori Seiki NL 2500SY – Twin-Spindle – 4-axis L705 \varnothing 366
- CNC Doosan PUMA 5100 LYB – 4-axis L2220 \varnothing 550
- CNC Doosan PUMA 2600 & Cellro Robot – 4-axis L760 \varnothing 380
- CNC Doosan PUMA 2600 Y – 4-axis L760 \varnothing 380
- CNC Doosan Lynx 220 LM – 4-axis (x2) L510 mm \varnothing 250
- Hardinge Conquest T-42 – 2-axis L350 mm \varnothing 240

CONTROL

- Mitutoyo Crysta Apex V9206 CNC
- Zeiss Contura G2 8-6-6
- Zeiss Contura G2 12-10-6
- FTA-L8 C4000 surface and form measuring machine
- Leica binocular microscope with LCD screen
- Marh61 digital camera
- Mitutoyo MQ333 CMM
- Trimos height gauges (x2)

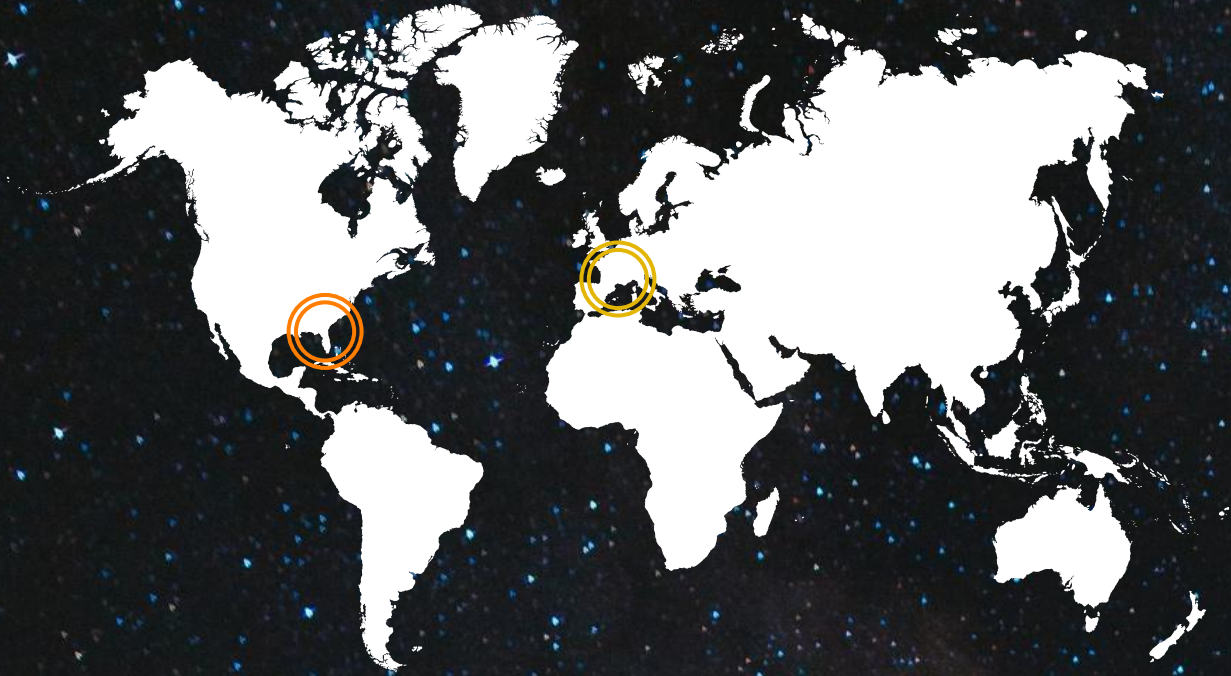
SHEET METAL AND WELDING

- 1 Boiler Making & Welding Booth
- 2 Welding Booths
- 1500 mm / 40-ton 4-axis Press Brake
- 150-ton Colly Stamping Press with Micrometric Cylinder
- 1000 mm / 8 mm Metal Shear
- TIG Welding – Aerospace Certified

ASSEMBLY

- Rivet / nutplates
- Helicoil
- PEM fasteners
- Nitrogen assembly

LHERS Group



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